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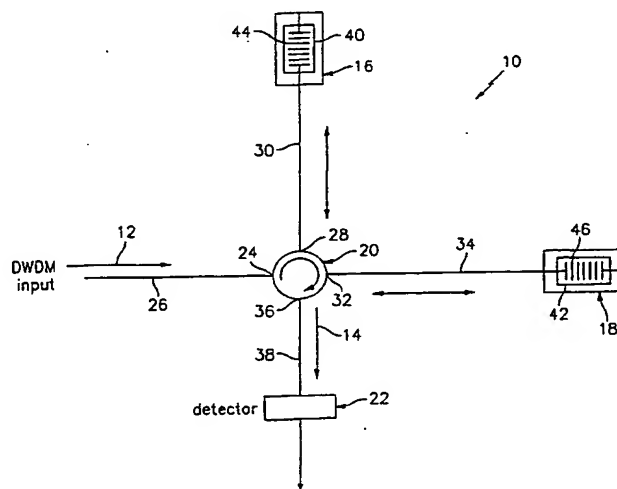
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(54) Title: OPTICAL FILTER HAVING A SHAPED FILTER FUNCTION



(57) Abstract: An optical filter, including a pair of Bragg grating units optically coupled to respective ports of a circulator, is provided for filtering a selected wavelength band of light from a DWDM input light. Each grating unit includes a respective tunable optical element, which have a reflective element, such as a Bragg grating. Generally, one grating unit filters a selected wavelength band of light and reflects the selected wavelength band to an output of the optical filter. This double reflection of the selected wavelength band provides an optical filter having an effective filter function that is equal to the product of the individual filter functions of the grating units. To create a desired effective filter function, the gratings may be written to have different filter functions or grating profiles. One or both of the grating units may also be tunable to selectively create, tailor, shape or change the effective filter function of the optical filter in response to a control signal by offsetting the reflection wavelengths of the gratings, having different grating profiles.

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OPTICAL FILTER HAVING A SHAPED FILTER FUNCTION

Cross Reference to Related Applications

Co-pending U.S. Patent Application, Serial No. (CiDRA Docket No. CC-0274),
5 entitled "Wide Range Tunable Optical Filter" filed contemporaneously herewith, contains subject matter related to that disclosed herein, and which is incorporated herein by reference in its entirety.

Technical Field

10 The present invention relates to an optical filtering device, and more particularly to an optical filter having a pair of reflective elements for shaping, changing and/or tailoring the filtering characteristics of the optical filter.

Background Art

15 The telecommunication industry is turning towards optical networks to provide higher capacity (bandwidth) of data transfer for new applications. Consequently, the industry is continually developing technology to increase the bandwidth of the optical networks, which includes the technology of wavelength division multiplexing (WDM). A
20 number of optical signals can be carried simultaneously on the optical fiber by modulating each signal on a different wavelength of light. The light propagating through a single optical fiber therefore includes a plurality of wavelength bands, referred to as channels, wherein each channel or wavelength band is centered at a respective wavelength. The wavelength bands are sufficiently separated so that they do not overlap. Typically, networks that carry approximately eight channels or more are referred to as dense
25 wavelength division multiplexing (DWDM) systems, such systems can carry greater than 200 channels.

The technology of optical networks is heading toward a more dynamic, flexible, and intelligent networking architecture to improve service delivery time. A key element of the emerging optical network is a tunable channel optical filter for selectively filtering a
30 channel from the DWDM light propagating through the optical network. The tunable channel filter enables a channel to be dynamically switched, routed, monitored and conditioned.

It is known in the art of optical networks that Bragg gratings written in an optical fiber may be used to act as a tunable filter, as is described in US Patent No. 5,815,299, entitled "Method and System for Equalizing Respective Power Levels of Channels of a Received Optical Frequency Division Multiplexed Signal" to Bayart et al.; US Patent No. 5,995,255, entitled "Concatenated Fiber Grating Optical Monitor" to Giles, and US Patent No. 5,579,143, entitled "Optical System With Tunable In-Fiber Gratings" to Huber. The tunable filter described in the aforementioned US Patent Nos. 5,815,299 and 5,995,155 use a single fiber Bragg grating to filter a selected optical channel or a limited number of channels from broadband light tapped off an optical network. Consequently, the optical system requires a number of tunable filters to monitor or condition each optical channel. In some instances, the number of tunable filters can equal the number of optical channels. It is also known in the art to add a light signal to a fiber optic transmission line using a device comprising a pair of substantially identical Bragg-Evanescence-Couplers (BEC) devices that are cascaded in series, whereby both BECs reflect light having wavelengths in the region of λ_n , as described in U.S. Patent No. 5,459,801 to Snitzer, entitled "Coupler Used To Fabricate Add-Drop Devices, Dispersion Compensators, Amplifiers, Oscillators, Superluminescent Devices, and Communications Systems".

It is further known, as described in U.S. Patent No. 5,841,918 to Li, entitled "Wavelength and Bandwidth Tunable Optical System" of a system for modifying an input optical signal by reducing its bandwidth and/or modifying its central wavelength. The system includes at least two optical filters optically coupled to a circulator. The first filter produces a predetermined reflected band of the input optical signal. The second filter produces a predetermined transmission band as part of the reflected band. One or both of the filters are tunable to modify the wavelength and/or bandwidth of the optical filter.

Summary of the Invention

An object of the present invention is to provide a tunable optical filter having a pair of Bragg gratings that enable the effective filter characteristics of the optical filter to be shaped or tailored to provide a desired effective filter function.

In accordance with an embodiment of the present invention, an optical filter comprises a first optical element including a first reflective element for receiving light and reflecting a first wavelength band of the light centered at a first reflection wavelength. The first reflective element is characterized by a first filter function. A second optical element is

5 optically connected to the first optical element to receive the reflected first wavelength band of the light. The second optical element includes a second reflective element for reflecting a second wavelength band of the light centered at a second reflection wavelength. The second reflective element is characterized by a second filter function, which is different than the first filter function. The first reflection wavelength and the second reflection wavelength are aligned to reflect a portion of the aligned wavelength bands to an output port.

10 In accordance with another embodiment of the present invention, a method for selectively filtering an optical wavelength band from an input light is provided. The method comprises providing a first optical element that includes a first reflective element for receiving the input light and reflecting a first wavelength band of the light centered at a first reflection wavelength. The first reflective element is characterized by a first filter function.

15 A second optical element is provided that is optically connected to the first optical element to receive the reflected first wavelength band of the light. The second optical element includes a second reflective element for reflecting a second wavelength band of light centered at a second reflection wavelength. The second reflective element is characterized by a second filter function that is different than the first filter function. One of the first and second reflective elements is tuned to align approximately the first reflection wavelength and the second reflection wavelength to reflect a portion of the aligned wavelength bands to an output port.

20 In accordance with another embodiment of the present invention, a tunable optical filter comprises a tunable optical element for receiving light. The optical element includes a first reflective element for receiving light and reflecting a first wavelength band of the light centered at a first reflection wavelength. The first reflective element is characterized by a first filter function. The optical element also includes a second reflective element, which is optically connected to the first reflective element to receive the reflected first wavelength band of the light. The second reflective element reflects a second wavelength band of the light centered at a second reflection wavelength. The second reflective element is characterized by a second filter function. The first reflection wavelength and the second reflection wavelength are approximately aligned to reflect a portion of the aligned wavelength bands to an output port.

30 In accordance with another embodiment of the present invention, a compression-tuned optical filter comprises a first optical element including a first reflective element for

receiving light and reflecting a first wavelength band of the light centered at a first reflection wavelength. The first reflective element is characterized by a first filter function. A second optical element is optically connected to the first optical element to receive the reflected first wavelength band of the light. The second optical element includes a second reflective element for reflecting a second wavelength band of the light centered at a second reflection wavelength. The first reflection wavelength and the second reflection wavelength are aligned to reflect a portion of the aligned wavelength bands to an output port. At least one of the first and second optical element has outer dimensions along perpendicular axial and transverse directions, and the outer dimension being at least 0.3 mm along said transverse direction. At least a portion of the respective first or second tunable element has a transverse cross-section, which is contiguous and comprises a substantially homogeneous material. The respective first or second reflective element is axially strain compressed so as to change respective first or second reflection wavelength without buckling the respective first or second tunable element in the transverse direction.

Brief Description of the Drawings

FIG. 1 is a block diagram of a tunable optical filter including a pair of grating elements in accordance with the present invention;

FIGs. 2A – 2C are graphical representations of the filter functions of the grating elements of the tunable optical filter of FIG. 1, and the resulting effective filter function of the optical filter, wherein the reflection wavelengths of the pair of gratings are offset;

FIGs. 3A – 3C are graphical representations of the filter functions of the grating elements of the tunable optical filter of FIG. 1, and the resulting effective filter function of the optical filter, wherein the reflection wavelength of the pair of gratings are aligned;

FIG. 4 is a graphical representation of the effective filter function of the tunable optical filter of FIG. 1, and the filter functions of the grating elements of the tunable optical filter of FIG. 1, wherein the reflection characteristics of the grating elements are different;

FIGs. 5 – 9 are graphical representations of the effective filter function of the tunable optical filter of FIG. 1, and the filter functions of the grating elements of the tunable optical filter of FIG. 1, wherein the reflection characteristics of the grating elements are different;

FIG. 10 is a side view of a tunable grating unit of a tunable optical filter and block diagram of a positional/force feedback control circuit in accordance with the present invention;

FIG. 11 is a side view of a grating element of a tunable optical filter in accordance with the present invention;

FIG. 12 is a block diagram of another embodiment of a tunable optical filter in accordance with the present invention;

FIG. 13 is a block diagram of another embodiment of a tunable optical filter in accordance with of the present invention;

FIG. 14 is a block diagram of another embodiment of a tunable optical filter in accordance with the present invention; and

FIG. 15 is a block diagram of another embodiment of a tunable optical filter showing a side view of a tunable grating unit having a dual-core grating element in accordance with the present invention.

Best Mode for Carrying Out the Invention

Referring to FIG. 1, an optical filter, generally shown as 10, filters a selected wavelength band or channel of light 14, centered at a respective channel wavelength, from a DWDM input light 12 in accordance with an effective filter function of the optical filter. In one embodiment of the present invention, the optical filter may be tunable to selectively create, tailor, shape or change the effective filter function of the optical filter 10 in response to a control signal, as will be described in greater detail hereinafter. The tunable optical filter 10 of the present invention is similar to the tunable optical filters described in co-pending US Patent Application Serial No. (CiDRA Docket No. CC-0274), entitled "Wide Range Tunable Optical Filter", which is incorporated herein by reference in its entirety. The tunable optical filter 10 includes a pair of tunable Bragg grating units 16,18, optically coupled to respective ports of an optical directing device 20, such as a 4-port circulator.

Each of the grating units 16,18 includes a respective tunable optical grating element 40,42, each having a reflective element 44,46, such as Bragg grating. The Bragg gratings 44,46 are both tunable to reflect back to the circulator 20 a wavelength band of light 14 centered at the respective wavelength, while passing the other wavelength bands of light through the gratings. The reflective characteristics of the gratings 44,46 are defined by their

respective filter functions or grating profiles. The gratings 44,46 may have various grating profiles, such as Gaussian, rectangular and ramped profiles.

Generally, the grating unit 16 reflects a selected wavelength band to grating unit 18, which reflects a portion of the reflected wavelength band to an output of the optical filter 10. This double reflection technique provides an optical filter 10 having an effective filter function that is equal to the product of the individual filter functions of the grating units 16,18, as illustrated in FIGs. 2A-2C.

Specifically, a first port 24 of the circulator 20 receives the DWDM light 12 transmitted through optical fiber 26. The light 12 may originate from a light source or tapped off an optical network (not shown). The circulator 20 directs the input light 12 in a clockwise direction to the second port 28 of the circulator. The input light 12 exits the second port 28 and propagates through optical fiber 30 to a grating 44 of grating unit 16, which has a filter function 47 as shown in FIG. 2A. The grating 44 is tuned to a selected reflection wavelength λ_A to reflect the desired wavelength band of the input light back to the second port 28 of the circulator 20, and passes the remaining wavelengths of the input light through the grating unit 16.

The circulator 20 then directs the reflected wavelength band of the light to a third port 32 of the circulator 20. The reflected wavelength band of the light exits the third port 32 and propagates through optical fiber 34 to a grating 46 of grating unit 18, which has a filter function 48 as shown in FIG. 2B. The grating 46 is tuned to a reflection wavelength λ_B , which is offset by a predetermined wavelength spacing ($\delta\lambda$). Therefore, the gratings 44,46 of the tunable optical filter 10 of FIG. 1 are centered at different reflection wavelengths λ_A , λ_B such that the alignment of the filter functions 47,48 of the gratings 44,46 are slightly offset to create a effective filter function 49 for the optical filter 10 that is narrower than the filter functions 47,48 of the gratings 44,46, as shown in Figs. 2A-2C. The wavelength band reflected from grating unit 18 reflects back to the third port 32 of the circulator 20, which directs the double reflected wavelength band 14 through a fourth port 36 of the circulator 20 to the output of the optical filter 10 through optical fiber 38. An optical wavelength detector 22 may be optically connected to the filter output to detect and analyze specific parameters (i.e., signal-to-noise ratio, power frequency, power density, peak wavelength, noise floor, etc.) of the selected wavelength band of light 14. One will appreciate that the detector 22 is not necessary to practice the present invention.

FIGs. 2A-2C are illustrative of the filter functions 47,48 of each respective grating 44,46 and the resulting effective filter function 49 of the optical filter 10. The filter function 47 of one of the gratings (i.e., 44) comprises a relatively broad wavelength band having a generally rectangular profile, centered about reflection wavelength λ_A . The filter function 48 of the other grating (i.e., 46) comprises a relatively broad wavelength band having a generally rectangular profile, centered about reflection wavelength λ_B , which is offset from wavelength λ_A . The offset is such that a desired portion of the filter functions 47,48 overlap. In accordance with the double reflection of the wavelength band described hereinbefore, the effective filter function 49 is the product of the filter functions 47,48 of the gratings 44,46. Consequently, the resulting effective filter function 49 of the optical filter 10 comprises a narrow wavelength band, centered about the reflective wavelength λ_C , which is disposed between the reflection wavelengths λ_A , λ_B . The width of the narrow wavelength band of the effective filter function 49 is defined by the offset of reflection wavelengths λ_A , λ_B .

One will appreciate that the bandwidth and/or the center wavelength of the effective filter function 49 of the optical filter 10 may be changed or tailored as desired by tuning both of the grating 44,46 to change the center reflection wavelength relative of one grating to that of the other grating. Further while the optical filter 10 described hereinbefore has two tunable grating units, one will recognize that only one of the grating units may be tunable to tailor the effective filter function of the optical filter. It should be noted that this method relies on the ability to very precisely tune the two gratings to the selected reflection wavelengths to achieve the desired filter function shape required and to assure a predictable and reproducible effective filter function of the optical filter 10, which may be provided by a compression-tuned optical filter, and is similar to that disclosed in co-pending US Patent Application, Serial No. 09/456,112 entitled "Compression Tuned Bragg Grating and Laser", filed December 6, 1999, which is incorporated herein by reference.

FIGs. 3A-3C is illustrative of the multiplicative properties of the double reflection technique described hereinabove, when the reflection wavelengths λ_A, λ_B of the gratings are substantially aligned. As shown, the filter functions 47',48' of the gratings 44,46 and the resulting effective filter function 49' of the optical filter 10 are vertically aligned along the y-axis of each of the plots. The filter function 47' of one of the gratings (i.e., 44) is centered about reflection wavelength λ_A . The filter function 48' of the other grating (i.e., 46) is

centered about reflection wavelength λ_B , which is substantially aligned with (or the same as) wavelength λ_A . The resulting effective filter function 49' of the optical filter 10 is centered about the reflective wavelength λ_C , which is substantially aligned with (or the same as) the reflection wavelengths λ_A , λ_B of the gratings 44,46. In accordance with the multiplicative properties of the double reflection of the wavelength band of light, the effective filter function 49' is narrower than the filter functions 47',48' of the individual gratings 44,46. The double reflection of a wavelength band of light advantageously provides an optical filter 10 having a very narrow effective filter function using a pair of the gratings 44,46 having filter functions that may be wider than the desired wavelength band to be filtered.

In addition to changing the bandwidth and reflection wavelength of the effective filter function of the optical filter 10, the optical filter 10 of the present invention also enables the shape or contour of the effective filter function to be changed, created or tailored to a desired filter function by writing the gratings 44,46 with different filtering characteristics or profiles. With this approach, a desired effective filter function of the optical filter 10 can be achieved which may be very difficult or impossible to produce with a single grating.

For example, the grating elements 40,42 of the optical filter 10 may be impressed with respective gratings 44,46 centered at or tunable to a common reflection wavelength (e.g., 1550 nm) having different grating characteristics, wherein one of the gratings 44 may be fully apodized while the other grating 46 may be only partially apodized, when written by known techniques. One will appreciate that it is not critical, which of the two gratings 40,42 is fully apodized and which is partially apodized.

A graph shown in FIG. 4 illustrates the filter function (Plot A) of the fully apodized grating 40, the filter function (Plot B) of the partially apodized grating 42, and the effective filter function (Plot C) of the tunable optical filter 10 including the fully apodized grating and the partially apodized grating. Each grating unit is modeled to be an 11 mm grating, both having the same properties of grating length and index modulation. The filter functions are superimposed on the graph centered about the reflection wavelength λ_0 of 1550 nm. The X-axis represents the wavelength (nm) of the light and the Y-axis of the graph represents the attenuation of the optical signal in decibels (dB).

Referring to Plot A, the grating characteristics of the fully apodized grating include a main peak centered at the reflection wavelength λ_0 of 1550 nm having a relative wide

grating with a FWHM of ~ 0.15 nm, however, the grating provides substantial suppression (~ 30 dB) of the sidebands. In contrast, referring to Plot B, the grating characteristics of the partially apodized grating include a very narrow main peak centered about the reflection wavelength λ_b of 1550 nm having an extremely fast rolloff of the main peak with a FWHM of ~ 0.1 nm. The sidebands, however, are minimally suppressed. As described above, the effective filter function of the optical filter 10, as a whole, is the product of the filter functions of the gratings 44,46 as shown in Plot C. When the product is taken of the two filter functions of the two gratings 44,46, the result is a very narrow grating with a FWHM ~ 0.1 nm and ~ 30 dB rolloff at 0.1 nm from the peak centered about the reflection wavelength λ_b of 1550 nm, having minimal sidebands. Consequently, the present invention, having a pair of different gratings 44,46, provides an effective filtering function that includes the best properties of the two gratings, namely the very narrow main peak and the substantial suppression of the sideband wavelengths.

FIGs. 5 and 6 further illustrate the various possible effective filter function 49 of optical filter 10 having various shapes, resulting from the combination of different shaped filter functions 47, 48 of the gratings 44,46, which have or are tuned to the same reflection wavelength λ_A . FIG. 7 is illustrative of a possible effective filter function 49 wherein the filter functions 47, 48 of the gratings 44,46 are different and reflection wavelengths λ_A, λ_B that are offset ($\delta\lambda$).

One will recognize that the tunability of grating units 16, 18 enables the optical filter 10 to be tuned to any desired wavelength band or channel within the tunable spectral range of the grating elements 40,42. In one mode of operation, the grating elements may be asynchronously tuned to a selected reflection wavelength to filter the respective wavelength band from the DWDM light. In another mode of operation, the grating units 16,18 may be tuned to first align the reflection wavelengths of grating elements 40,42 and then be simultaneously tuned, while maintaining alignment, to scan a predetermined spectral range. In addition, the tunability of the grating units 16,18 also enables the effective filter function to be dynamically changed. For example, one or both of the grating elements 40,42 may be tuned to change the bandwidth, reflection wavelength and/or shape of the effective filter function of optical filter 10 to compensate for changes over time or to define a different effective filter function.

FIGs. 8 and 9 are illustrative of another alternative embodiment and mode of operation of the optical filter function of FIG. 1 to filter a portion of a reflected wavelength band. For example in FIG. 8, the grating 44 may have a generally rectangular filter function 47 tuned to or having a reflection wavelength at λ_A and grating 46 may have a generally rectangular filter function 48 with a narrower bandwidth tuned to a reflection wavelength at λ_B . In accordance with the operation of FIG. 1 described hereinbefore, the grating 42 may be tuned selectively or in a scanning mode over a spectral range to reflect selected portions of the wavelength band of light defined by filter function 47. Also shown in broken lines are the filter function 48' of grating 46 when tuned to a reflection wavelength of λ_C and the resulting effective filter function 49' of the optical filter.

Alternatively in FIG. 9, the grating 44 may be chirped to provide a generally ramped filter function 47 centered at reflection wavelength λ_A , while grating 46 may have a generally rectangular filter function 48 with a narrower bandwidth tuned to a reflection wavelength λ_B . Similarly, the grating 42 may be tuned selectively or in a scanning mode over a spectral range to reflect selected portions of the wavelength band of light defined by filter function 47. Also shown in broken lines are filter function 48' of grating 46, when tuned to a reflection wavelength of λ_C , and the resulting effective filter function 49' of the optical filter. It is important to note that as the filter function 48, 48' of grating 46 shifts relative to filter function 47 of grating 44, the attenuation (dB) characteristic of the effective filter function 49, 49' changes according to the slope of filter function 47.

To provide the necessary accuracy to precisely tune the gratings 44,46, the tunable grating units 16,18 may be compression-tuned using a non-optical closed control loop. The compression-tuned grating units 16,18, as will be described in greater detail hereinafter, are similar to that disclosed in co-pending US Patent Application, Serial No. 09/456,112 entitled "Compression Tuned Bragg Grating and Laser", filed December 6, 1999, which is incorporated by reference in its entirety.

FIG. 10 illustrates one of the two similarly constructed, compression-tuned Bragg grating units 16,18 of FIG. 1, such as grating unit 16. The following description of grating unit 16 also applies to grating unit 18. The optical grating element 40 provided in the compression-tuned Bragg grating unit 16 may be a bulk or large diameter optical waveguide, having an outer cladding 68 and an inner core 51. The grating element 40 has an outer diameter of at least .3 mm and comprises silica glass (SiO_2) having the appropriate dopants, as is known, to allow light 52 to propagate along the inner core 51. The grating

element (large diameter optical waveguide) may be formed by using fiber drawing techniques now known or later developed that provide the resultant desired dimensions for the core and the outer dimensions discussed hereinbefore, similar to that disclosed in copending US Patent Application, Serial No. 09/455,868 entitled "Large Diameter Optical Waveguide, Grating, and Laser". The grating element may then be etched, grounded or machined to form a "dogbone" shape, as will be described in greater detail hereinafter. A pair of fibers or "pigtailed" 50 may be attached to the ends of the grating element 40 by known techniques, such as epoxy or glass fusion)

Alternatively, the optical grating element 40 may be formed by heating, collapsing and fusing a glass capillary tube to a fiber by a laser, filament, flame, etc., as is described in copending US Patent Application, Serial No. 9/455,865, entitled "Tube-Encased Fiber Grating", which is incorporated herein by reference. Other techniques may be used for collapsing and fusing the tubes to the fiber, such as is discussed in US Patent No. 5,745,626, entitled "Method For And Encapsulation Of An Optical Fiber", to Duck et al., and/or US Patent No. 4,915,467, entitled "Method of Making Fiber Coupler Having Integral Precision Connection Wells", to Berkey, which are incorporated herein by reference to the extent necessary to understand the present invention, or other techniques. Alternatively, other techniques may be used to fuse the fiber to the tube, such as using a high temperature glass solder, e.g., a silica solder (powder or solid), such that the fiber, the tube and the solder all become fused to each other, or using laser welding/fusing or other fusing techniques.

A Bragg grating 44 is written (embedded or imprinted) into the inner core 106 of the grating element 40. The Bragg grating 44 reflects a portion of the light 52 as indicated by a line 54 having a predetermined wavelength band of light centered at a reflection wavelength λ_b , and passes the remaining wavelengths of the incident light 52 (within a predetermined wavelength range), as indicated by a line 56. The grating, as is known, is a periodic or aperiodic variation in the effective refractive index and/or effective optical absorption coefficient of an optical waveguide, such as that described in US Patent No. 4,725,110 and 4,807,950, entitled "Method for Impressing Gratings Within Fiber Optics", to Glenn et al; and US Patent No. 5,388,173, entitled "Method and Apparatus for Forming Aperiodic Gratings in Optical Fibers", to Glenn, which are hereby incorporated by reference to the extent necessary to understand the present invention.

However, any wavelength-tunable grating or reflective element 44 embedded, written, etched, imprinted, or otherwise formed in the inner core 51 may be used if desired.

As used herein, the term "grating" means any of such reflective elements. Further, the reflective element (or grating) 44 may be used in reflection and/or transmission of light. Other materials and dimensions for the optical element 40 may be used if desired. For example, the grating element 40 may be made of any glass, e.g., silica, phosphate glass, or other glasses, or made of glass and plastic, or solely plastic.

The grating element 40 is axially compressed by a compression device or housing 60. One end of the grating element 40 is pressed against a seat 62 in one end 64 of the housing 60. The housing 60 also has a pair of arms (or sides) 66, which guide a movable block 68. The block 68 has a seat 70 that presses against the other end of the grating element 40. The axial end faces of the grating element 40 and/or the seats on mating surfaces 62,70 may be plated with a material that reduces stresses or enhances the mating of the grating element 40 with the seat on the mating surfaces. The ends of the housing 60 and the block 68 have a bore 72 drilled through them to allow the fiber 50 to pass therethrough. Instead of the recessed seats 62,70, the end 64 of the housing 60 and the block 68 may provide a planar surface for engaging flush with the respective ends of the grating element 40. The housing 60 may be assembled such that a pre-strain or no pre-strain exists on the grating element 40 prior to applying any outside forces.

An actuator 74, such as a piezoelectric actuator, engages the moveable block 68, which causes the block to move as indicated by arrows 76. Accordingly, the PZT actuator 74 provides a predetermined amount of force to the moving block 68 to compress the grating element 40, and thereby tune the grating 44 to a desired reflection wavelength. In response to control signal generated by a displacement control circuit 98 via conductor 99, the PZT actuator 74 is energized to provide the appropriate compression force necessary to tune the grating element to the desired Bragg reflection wavelength λ_b of the grating 44. The control circuit 98 adjusts the expansion and retraction of the actuator 74 in response to a wavelength input command 100 and a displacement sensor 80 that provides feedback representative of the strain or compression of the grating element 40 to form a non-optical closed-loop control configuration. In other words, light 52 propagating through the network or device is not used to provide feedback for the tuning of the grating 44.

In one embodiment, the displacement sensor 80 includes a pair of capacitive elements 82 and a displacement sensor circuit 84, similar to that disclosed in co-pending US Patent Application, Serial No. 09/519,802 entitled, "Tunable Optical Structure Featuring Feedback Control", filed March 6, 2000, which is incorporated by reference in its entirety.

As shown in FIG. 10, each capacitive element 82 is generally tubular having an annular ridge 86 extending outwardly from one end, which provides a capacitive surface 88. The capacitive elements 82 are mounted to respective ends of the grating element 40 at 90 such that the capacitive surfaces 88 are spaced a predetermined distance apart, for example, approximately 1 - 2 microns. Other spacings may be used if desired. The capacitive elements 82 may be bonded or secured using an epoxy or other adhesive compound, or fused to grating element 40 using a CO₂ laser or other heating element. The capacitive surfaces 88 are coated with a metallic coating, such as gold, to form a pair of annular capacitive plates 92. The change in capacitance depends on the change in the spacing between the capacitive plates.

Electrodes 94 are attached to the capacitive plates 92 to connect the capacitor to the displacement sensor circuit 84. The sensor circuit 84 measures the capacitance between the capacitive plates 92; and provides a sensed signal 96, indicative of the measured capacitance, to the displacement controller 98. As the grating element 40 is strained, the gap between the parallel capacitive plates 92 will vary, thereby causing the capacitance to change correspondingly. Specifically, as the grating 44 is compressed, the gap between the capacitive plates 92 is reduced, resulting in an increase in capacitance. The change in capacitance is inversely proportional to the change in the reflection wavelength λ_b of the grating 44. Since the capacitive elements 82 are directly connected to the grating element 44, the capacitive elements 82 are passive and will not slip. One skilled in the art would be able to implement without undue experimentation, the sensor electronics circuit 84 to measure the change in capacitance between the two capacitive plates 92.

In the operation of the grating unit 16, the controller 100 receives the wavelength input signal 100, which represents the desired reflection wavelength to tune the grating unit. In response to the input signal 100 and the sensed signal 96, which is representative of the present reflection wavelength λ_b of the grating 44, the controller 98 provides a control signal to the actuator 74 to increase or decrease the compression force applied to the grating element 40 to set the desired reflection wavelength of the grating 44. The change in applied force to the grating element 40 changes the spacing between the ends of the gratings 44, and therefore, the spacing between the capacitive plates 92. As described above, the change in spacing of the capacitive plates 92 changes the capacitance between the capacitance plates provided to the sensor circuit 84, and thereby provides feedback to displacement controller.

While the sensor circuit 84 and the controller 98 has been shown as two separate

components, one would recognize that the functions of these components may be combined into a single component. One example of a closed loop actuator 74 that may be used is Model No. CM (controller) and DPT-C-M (for a cylindrical actuator) made by Queensgate, Inc. of N.Y.

5 Although the invention has been described with respect to using a capacitor to measure the gap distance, it should be understood by those skilled in the art that other gap sensing techniques may be used, such as inductive, optical, magnetic, microwave, time-of-flight based gap sensors. Moreover, the scope of the invention is also intended to include measuring or sensing a force applied on or about the compressive element, and feeding it
10 back to control the compression tuning of the optical structure. While the embodiment of the present invention described hereinbefore includes means to provide feedback of the displacement of the grating elements, one should recognize that the grating units may be accurately and repeatably compression and thus operating in an open loop mode.

15 Alternatively, instead of using a piezoelectric actuator 74, the grating element 40 may be compressed by another actuator, such as a solenoid, pneumatic force actuator, or any other device that is capable of directly or indirectly applying an axial compressive force on the grating element 40. Further, a stepper motor or other type of motor whose rotation or position can be controlled may be used to compress the grating element. A mechanical linkage connects the motor, e.g., a screw drive, linear actuator, gears, and/or a cam, to the
20 movable block 68 (or piston), which cause the block 68 to move as indicated by arrows 76.

 The stepper motor may be a high resolution stepper motor driven in a microstepping mode, such as that described in the aforementioned US Patent No. 5,469,520, "Compression Tuned Fiber Grating", to Morey et al, (e.g., a Melles Griot NANOMOVER), incorporated herein by reference.

25 Alternatively, the gratings 44,46 may be tuned by mechanically stressing (i.e. tension, bending the grating elements, or varying the temperature of the grating (i.e., using a heater), such as that described in US Patent No. 5,007,705, entitled "Variable Optical Fiber Bragg Filter Arrangement", to Morey et al., which is incorporated herein by reference, provided the gratings may be tuned precisely to accurately align the filter functions relative to each
30 other. Furthermore, while grating 44,46 have been described as being within a grating element 16 in the form of a bulk waveguide, one will appreciate that the gratings may be written into a fiber, wherein grating may be tuned thermally or mechanically (compression or tension).

s shown in FIG. 11, the grating element 40 may have a "dogbone" shape having a narrow central section 110 and larger outer sections 112. Advantageously, the dogbone shape provides increased sensitivity in converting force applied by the actuator 74 to wavelength shift of the grating 44 to assure accurate tuning of the grating. The narrow section 110 may have an outer diameter d_2 of about .8-1 mm, and a length L_2 of about 5-20 mm. The large sections 112 each have a diameter d_3 of about 3 mm and a length L_3 of about 2 - 5 mm. The overall length L_1 is about 10-30 mm and the grating 44 has a length L_g of about 5-20 mm. Other lengths and diameters of the sections 110,112 may be used. Other dimensions and lengths for the grating element 40 and the grating 44 may be used. An inner transition region 114 of the large sections 112 may be a sharp vertical or angled edge or may be curved as indicated by dashed lines 116. A curved geometry has less stress risers than a sharp edge and thus may reduce the likelihood of breakage. Also, the large sections 112 of the tube 58 may have the inner tapered regions 118 or the outer fluted sections 120 at the ends of the tube 58. Further, the large sections 112 may have the tapered (or beveled) outer corners 122.

It has been found that such a dimension change between the dimension d_3 of the large section 112 and the dimension d_2 of the narrow section 110 provides increased force to grating wavelength shift sensitivity (or gain or scale factor) by strain amplification. Also, the dimensions provided herein for the dogbone are easily scalable to provide the desired amount of sensitivity.

The dimensions and geometries for any of the embodiments described herein are merely for illustrative purposes and, as such, any other dimensions may be used if desired, depending on the application, size, performance, manufacturing requirements, or other factors, in view of the teachings herein.

The grating element 40 may have tapered (or beveled or angled) outer corners or edges 122 to provide a seat for the tube to mate with housing 60 and moving block 68 and/or to adjust the force angles on the grating element, or for other reasons. The angle of the beveled corners 122 is set to achieve the desired function. In addition, one or both of the axial ends of the grating element 40 where the fiber 50 attaches may have an outer tapered (or fluted, conical, or nipple) axial section, shown as dashed lines 120.

While the grating units 16,18 of the tunable optical filter 10 are optical interconnected to a 4-port circulator, one will appreciate that it is within the scope of the present invention that any optical directing device or means may be substituted for the

circulator, such as an optical coupler, optical splitter or free space. For example, referring to FIG. 12, another embodiment of an optical filter 200 is shown using a pair of optical couplers 202, 204 and a pair of optical isolators 206, 208 which function to direct the optical signals similar to that of the circulator 20 described hereinbefore. In the following description of the optical filter 200, components and features common to the previously described embodiment have the same reference numbers, and therefore are not described in detail. The coupler 202 receives the input light 12 to grating unit 16, which reflects a selected wavelength band of light back to the coupler 202. The reflected wavelength band passes to coupler 204 through the optical isolator 208. The optical coupler 204 passes the reflected wavelength band of light to grating unit 18, which reflects a portion of the reflected wavelength band. The coupler 204 then passes the twice, reflected wavelength band to the output 210 of the optical filter 200.

Referring to FIG. 13, one will appreciate that the 4-port circulator 20 of the optical filter 10 of FIG. 1 may be substituted for a pair of 3-port circulars 222, 224 optically connected in series, and still take full advantage of the benefits attributed to the double reflection of the selected wavelength band filtered from the input light 12. In the operation of the tunable optical filter 220 of FIG. 13, a first port 226 of circulator 222 receives the input light 12. The circulator 222 directs the input light 12 in a clockwise direction from the first port 226 to a second port 230 thereof. The input light 12 exits the second port 230 and propagates to grating unit 16, which is tuned to reflect a selected wavelength band of light back to the second port of circulator 222, and passes the remaining wavelength bands of light therethrough. The circulator 222 then directs the reflected wavelength of light to a third port 232. The reflected wavelength of light exits the third port 232 and propagates to a first port 234 of circulator 224. The circulator 224 directs the reflected wavelength to a second port 236 to grating unit 18, which reflects a portion of the reflected wavelength band back to the second port 236. The circulator 224 directs the double reflected wavelength band from the second port 236 to a third port 238 and exits circulator 224.

FIG. 14 illustrates another embodiment of a tunable optical filter 250 that includes a plurality of 3-port circulators optically connected in series, similar to the optical filter 200 of FIG. 13. The optical filter may include 1 – N circulators 252 having at least one tunable grating unit 254 optically connected to one port of the circulators to provide 1 – m grating units. Each of the grating units 254 may have different filtering characteristics (i.e., fully

apodized, partially apodized) and/or have filter functions having the reflection wavelengths slightly offset to increase the flexibility for creating a particular effective filter function of the optical filter 250. To further add to the ability to create a specific effective filter function, a plurality of grating units (i.e., 1 – n) having different grating characteristics and/or have filter functions having reflection wavelengths slightly offset may be serially connected to each respective port of a circulator. Alternatively, the grating units (1 – n) optically connected to a port of a circulator may be substituted for a single grating unit that includes a single grating element 40 having a plurality of gratings written in the core. The grating may be written in series along the core or over each other in a co-located manner.

While FIGs. 13 and 14 illustrate various configurations to take advantage of various filtering properties or characteristics of the multiple gratings to create a desired effective filtering function, one will appreciate that a number configurations using a number of different gratings and circulators is possible. For example, four grating units may be optically connected to four respective ports of a 6-port circulator, similar to the configuration of the optical filter of FIG. 1.

Referring to FIG. 15, another embodiment of the present invention includes a tunable optical filter 270 similar to the optical filter 10 of FIG. 1, except that the grating units 16,18 of FIG. 1 are combined into a single grating unit 272, wherein the two gratings 274,276 are written into a single grating element 278. In the following description of the optical filter 270, components and features common to the previously described embodiments have the same reference numbers, and therefore are not described in detail. The grating element 278 comprises a dual core waveguide formed of collapsed fiber or cane, as described hereinbefore. The first grating 274 is written axially in a first core 280 of the grating element 278 and the second grating 276 is written axially in the second core 282 of the grating element. The gratings are sufficiently spaced apart to prevent or minimize cross-talk or coupling between the gratings 274,276. The reflective characteristics of each grating 274,276 may have similar or different reflective characteristics. For example, the gratings may have similar filter functions centered at the same reflection wavelength λ_b as described in the embodiment of FIG. 1, different filter functions centered at the same reflection wavelength λ_b as described in the embodiment of FIGs. 5 - 10, or similar filter functions centered at reflection wavelengths that are slightly offset as described in FIG. 2A – 2C.

The operation is substantially the same as the operation of the optical filter 10 of FIG. 1 except the first and second gratings 274,276 are tuned simultaneously using a common actuator 74 and feedback control 80,98. Advantageously, the use of a dual core waveguide permits a single housing 60 and feedback control 88,98 to control the tuning of the grating element 278 to assure simultaneous tuning of both gratings, thus resulting in the gratings remaining aligned relative to each other.

While the present invention has been described hereinabove as having a pair of tunable grating units 16, 18, one will recognize that it is not necessary for the grating units to be tunable to take advantage of the benefits of the double reflection technique described hereinbefore. In fact, one or both of the grating units may be fixed. For example, the gratings 40,42 may be written to have different reflective characteristics and calibrated to align the reflection wavelengths, similar to that shown in Figs. 5 and 6.

The dimensions and geometries for any of the embodiments described herein are merely for illustrative purposes and, as much, any other dimensions may be used if desired, depending on the application, size, performance, manufacturing requirements, or other factors, in view of the teachings herein.

It should be understood that, unless stated otherwise herein, any of the features, characteristics, alternatives or modifications described regarding a particular embodiment herein may also be applied, used, or incorporated with any other embodiment described herein. Also, the drawings herein are not drawn to scale.

Although the invention has been described and illustrated with respect to exemplary embodiments thereof, the foregoing and various other additions and omissions may be made therein without departing from the spirit and scope of the present invention.

Claims

What is claimed is:

- 5 1. An optical filter comprising:
a first optical element including a first reflective element for receiving light and reflecting a first wavelength band of the light centered at a first reflection wavelength, the first reflective element characterized by a first filter function; and
a second optical element, optically connected to the first optical element to receive
10 the reflected first wavelength band of the light, including a second reflective element for reflecting a second wavelength band of the light centered at a second reflection wavelength, the second reflective element characterized by a second filter function being different than the first filter function;
whereby the first reflection wavelength and the second reflection wavelength are
15 aligned to reflect a portion of the aligned wavelength bands to an output port.
2. The optical filter of claim 1, wherein one of the first and second optical elements is tunable to approximately align the first and second reflection wavelengths.
- 20 3. The optical filter of claim 1, wherein both of the first and second optical elements is tunable to approximately align the first and second reflection wavelengths.
4. The optical filter of claim 1, further comprising:
an optical directing device optically connected to the first and second optical
25 elements; the optical directing device directing the light to the first reflective element, directing the first wavelength band reflected from the first reflective element to the second reflective element, and directing the second wavelength band reflected from the second reflective element to the output port of the optical directing device.
- 30 5. The optical filter of claim 4, wherein the optical directing device comprises at least one circulator.

6. The optical filter of claim 5 wherein the circulator receives the light at a first port of the circulator, directs the light to the first reflective element through a second port of the circulator, receives the first wavelength band at the second port, directs the first wavelength band to the second reflective element through a third port of the circulator, receives the second wavelength band at the third port, and directs the second wavelength band to a fourth port of the circulator.

7. The optical filter of claim 4 wherein said optical directing device comprises an optical coupler.

8. The optical filter of claim 1, wherein the first reflection wavelength and the second reflection wavelength are substantially aligned to reflect a portion of the aligned wavelength bands to an output port.

9. The optical filter of claim 8, wherein one of the first and second filter functions comprises one of a Gaussian, rectangular and ramped profile.

10. The optical filter of claim 1, wherein one of the first and second reflective elements is fully apodized and the other of the first and second reflective elements is partially apodized.

11. The optical filter of claim 1, wherein the first reflection wavelength is offset a predetermined spacing from the second reflection wavelength.

12. The optical filter of claim 1, wherein at least one of the first and second tunable optical elements have an outer cladding and an inner core disposed therein, wherein the first reflective element comprises a first grating disposed in a longitudinal direction of the inner core of the first optical element, and the second reflective element comprises a second grating disposed in a longitudinal direction of the inner core of the second tunable optical element.

13. The optical filter of claim 12, wherein the at least one of the first and second optical elements comprises:

an optical fiber, having a reflective element written therein; and

5 a tube, having the optical fiber and the reflective element encased therein along a longitudinal axis of the tube, the tube being fused to at least a portion of the fiber.

14. The optical filter of claim 12, wherein the at least one of the first and second optical elements has an outer transverse dimension of at least 0.3 mm.

10 15. The optical filter of claim 12, wherein the at least one of the first and second optical elements is an optical fiber.

16. The optical filter of claim 3 further includes a compressing device for compressing
15 simultaneously and axially the first and second tunable optical elements, wherein each of the first and second reflective elements are disposed along an axial direction of each respective first and second tunable element.

17. The optical filter of claim 3 further comprising:

20 a first compressing device for compressing axially the first tunable optical element to tune the first reflective element, wherein the first reflective element is written in the longitudinal direction in the first tunable optical element; and

a second compressing device for compressing axially the second tunable optical
25 element to tune the second reflective element, wherein the second reflective element is written in the longitudinal direction in the second tunable optical element.

18. The optical filter of claim 1 further includes a straining device for tensioning axially the first optical element to tune the first reflective element, wherein the first reflective element is disposed along an axial direction of the first optical element.

30 19. The optical filter of claim 1 further includes a heating element for varying the temperature of the first optical element to tune the first reflective element to reflect the selected first wavelength band.

20. The optical filter of claim 2 further includes:

a first compressing device for axially compressing at least the first tunable optical element to tune the first reflective element, responsive to a displacement signal, wherein the first reflective element is disposed axially along the first tunable element; and

a displacement sensor, responsive to the compression of the first tunable optical element, for providing the displacement signal indicative of the change in the displacement of the first tunable optical element.

21. The optical filter of claim 20, wherein the displacement sensor includes a capacitance sensor coupled to the first tunable optical element for measuring the change in the capacitance that depends on the change in the displacement of the first tunable optical element.

22. A tunable optical filter comprising:

a tunable optical element for receiving light, the optical element comprising:

a first reflective element for receiving light and reflecting a first wavelength band of the light centered at a first reflection wavelength, the first reflective element characterized by a first filter function; and

a second reflective element, optically connected to the first reflective element to receive the reflected first wavelength band of the light, for reflecting a second wavelength band of the light centered at a second reflection wavelength, the second reflective element characterized by a second filter function;

whereby the first reflection wavelength and the second reflection wavelength are approximately aligned to reflect a portion of the aligned wavelength bands to an output port.

23. The optical filter in claim 22, wherein the tunable optical element comprises an optical waveguide including a cladding having a first and second inner core therein for propagating light, wherein the first reflective element is disposed along an axial direction in the first inner core, and the second grating is disposed along an axial direction in the second inner core.

24. The optical filter of claim 23, wherein tunable optical element has an outer transverse dimension of at least 0.3 mm.

25. The optical filter of claim 23, further comprising:

5 an optical directing device optically connected to the first and second tunable optical elements; the optical directing device directing the light to the first reflective element, directing the first wavelength band reflected from the first reflective element to the second reflective element, and directing the second wavelength band reflected from the second reflective element to the output port of the optical directing device.

10 26. The optical filter of claim 25, wherein the optical directing device comprises at least one circulator.

15 27. The optical filter in claim 23 further includes at least a compressing device for axially compressing the tunable optical element to tune the first and second reflective elements.

20 28. The optical filter of claim 22, wherein the first and second reflection wavelengths are substantially aligned.

29. The optical filter of claim 22, wherein the first and second reflective elements have different filter functions.

25 30. The optical filter of claim 22, wherein the first and second reflection wavelengths are offset by a predetermined spacing.

31. The optical filter of claim 22 further includes:

30 a compressing device for axially compressing the tunable optical element to tune the first and second gratings, responsive to a displacement signal, wherein the first and second gratings are disposed axially along the tunable optical element; and

a displacement sensor, responsive to the compression of the tunable optical element, for providing the displacement signal indicative of the change in the displacement of the tunable optical element.

32. A method for selectively filtering an optical wavelength band from an input light; the method comprising:

5 providing a first optical element including a first reflective element for receiving the input light and reflecting a first wavelength band of the light centered at a first reflection wavelength, the first reflective element characterized by a first filter function;

10 providing a second optical element, optically connected to the first optical element to receive the reflected first wavelength band of the light, including a second reflective element for reflecting a second wavelength band of light centered at a second reflection wavelength, the second reflective element characterized by a second filter function being different than the first filter function; and

15 tuning one of the first and second reflective elements to align approximately the first reflection wavelength and the second reflection wavelength to reflect a portion of the aligned wavelength bands to an output port.

33. The method of claim 32 wherein the tuning one of the first and second reflective elements includes compressing the one of the first and second optical elements.

20 34. The method of claim 32, wherein the tuning one of the first and second reflective elements comprises:

substantially aligning a first reflection wavelength and a second reflection wavelength.

25 35. The method of claim 32, wherein one of the first and second reflective elements is fully apodized and the other of the first and second reflective elements is partially apodized.

36. The method of claim 31, wherein the tuning one of the first and second reflective elements comprises:

30 offsetting a first reflection wavelength and a second reflection wavelength by a predetermined spacing.

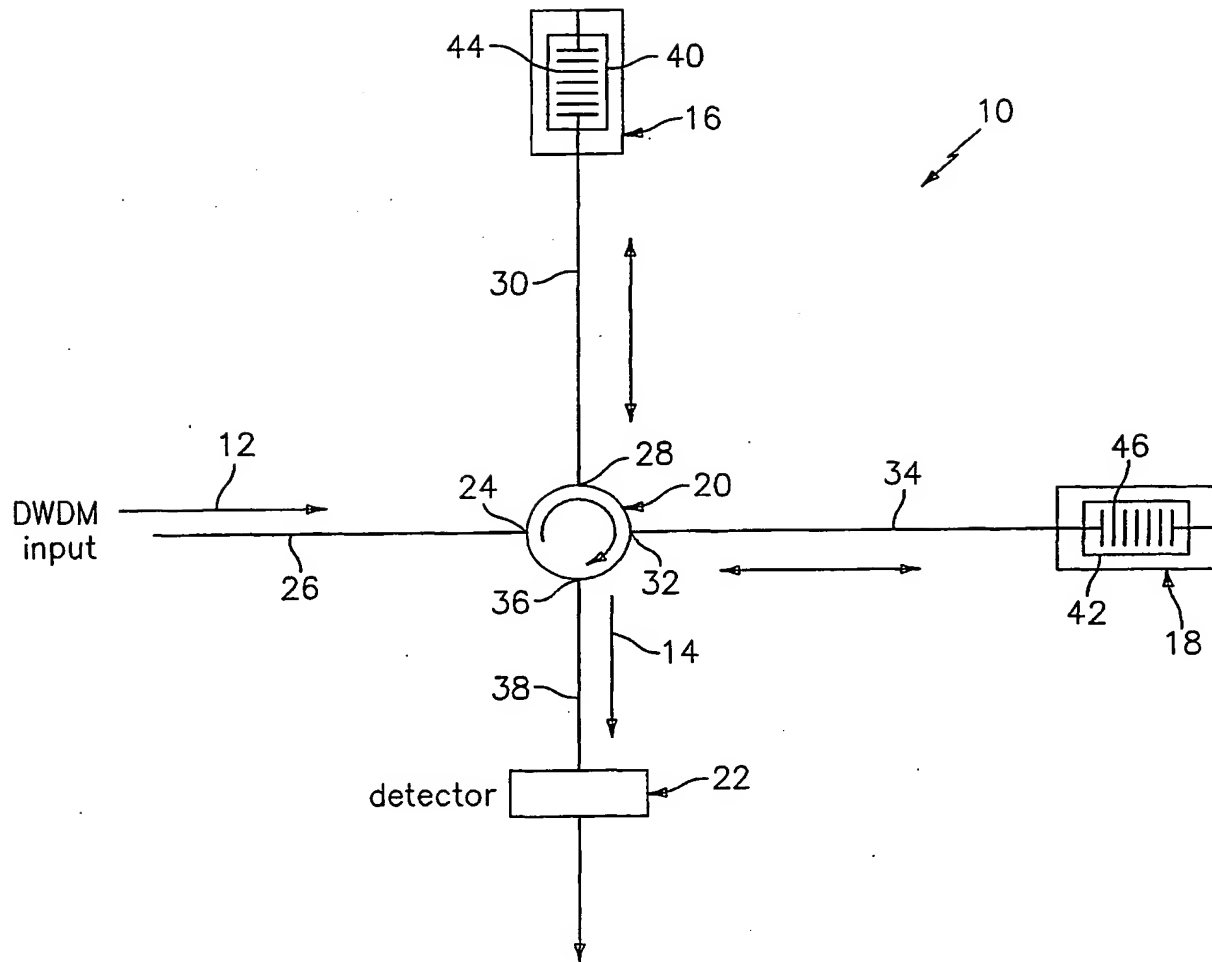
37. A compression-tuned optical filter comprising:

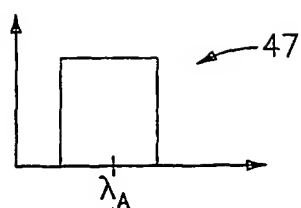
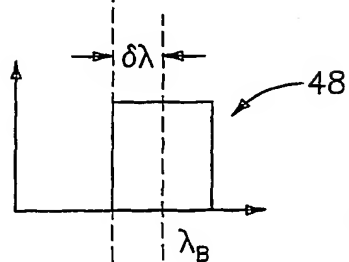
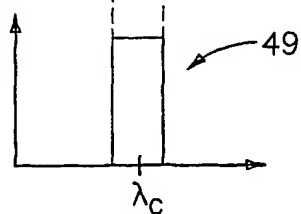
a first optical element including a first reflective element for receiving light and reflecting a first wavelength band of the light centered at a first reflection wavelength, the first reflective element characterized by a first filter function; and

5 a second optical element, optically connected to the first optical element to receive the reflected first wavelength band of the light, including a second reflective element for reflecting a second wavelength band of the light centered at a second reflection wavelength, whereby the first reflection wavelength and the second reflection wavelength are aligned to reflect a portion of the aligned wavelength bands to an output port;

10 wherein at least one of the first and second optical element has outer dimensions along perpendicular axial and transverse directions, the outer dimension being at least 0.3 mm along said transverse direction, at least a portion of the respective first or second tunable element having a transverse cross-section which is contiguous and comprises a substantially homogeneous material; and the respective first or second reflective element
15 being axially strain compressed so as to change respective first or second reflection wavelength without buckling the respective first or second tunable element in the transverse direction.

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*FIG. 1*

*FIG. 2A**FIG. 2B**FIG. 2C*

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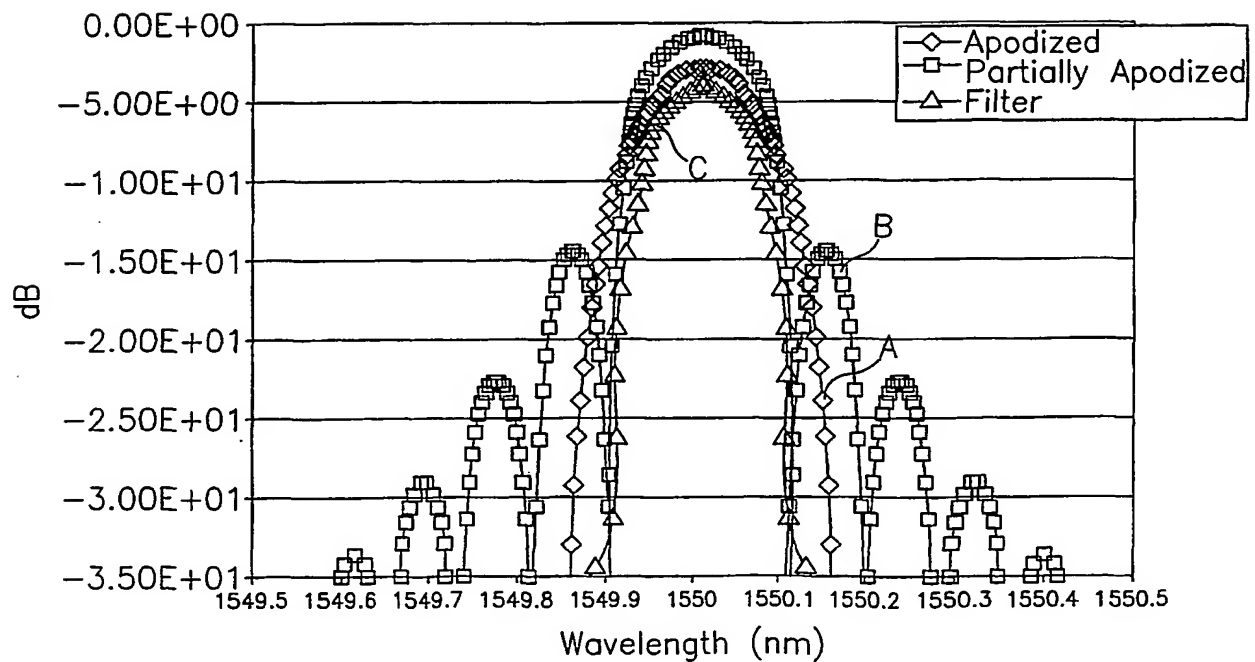
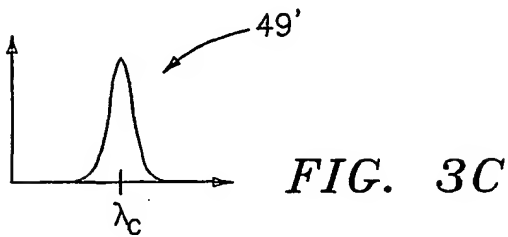
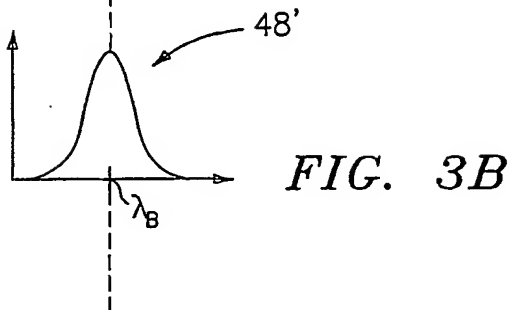
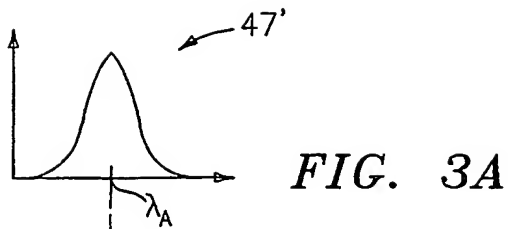


FIG. 4

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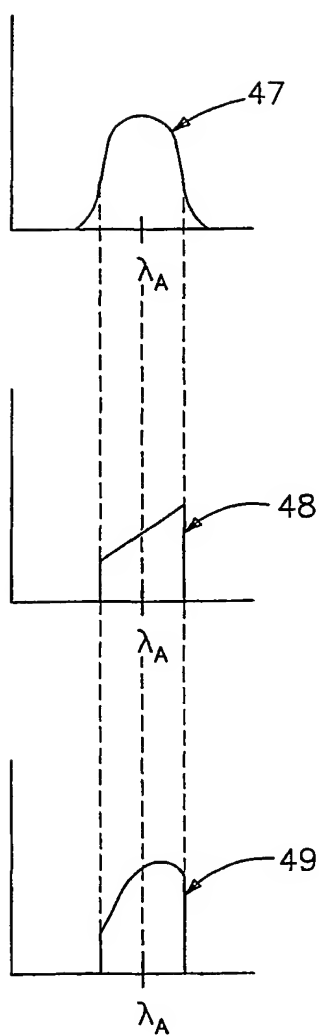


FIG. 5

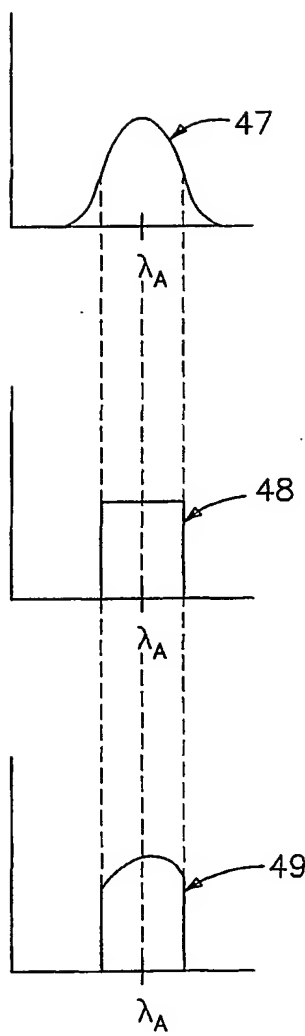


FIG. 6

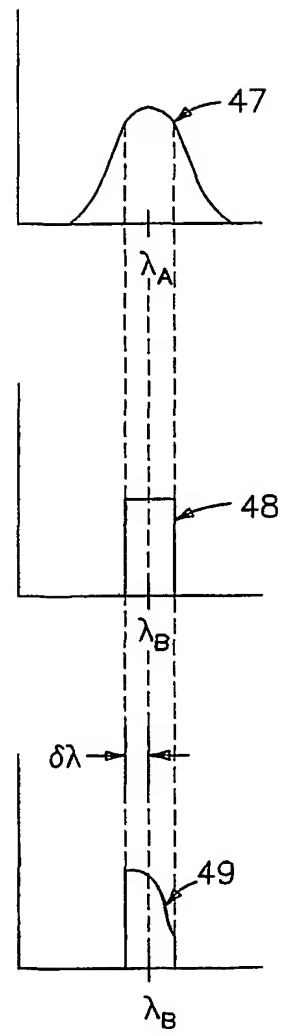


FIG. 7

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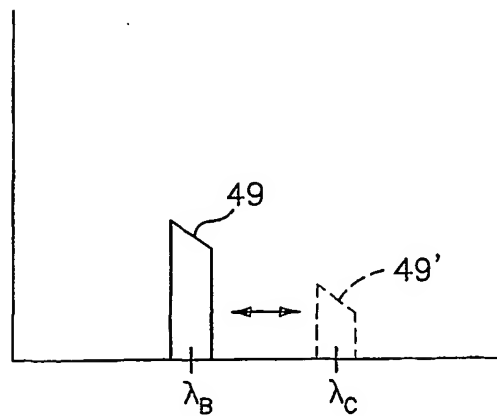
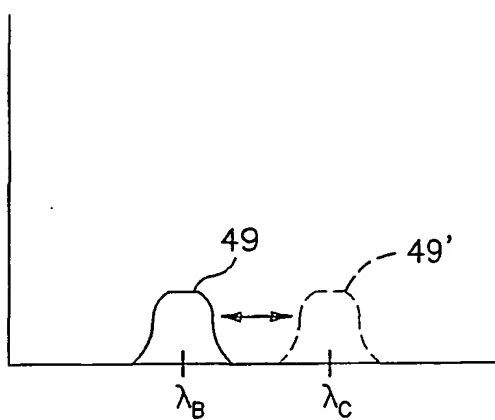
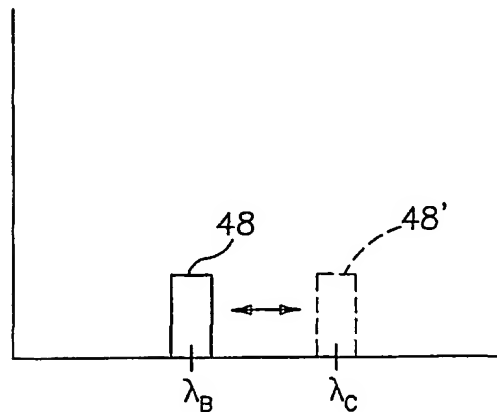
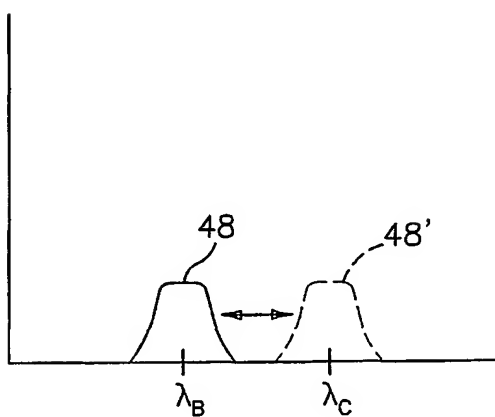
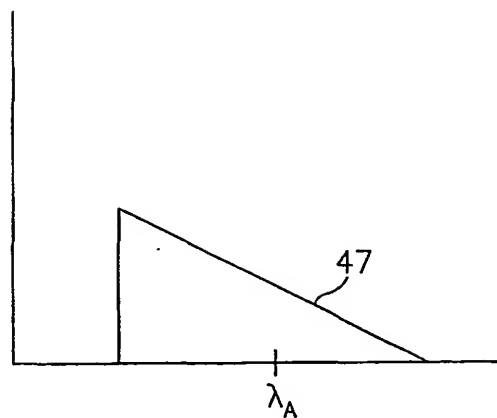
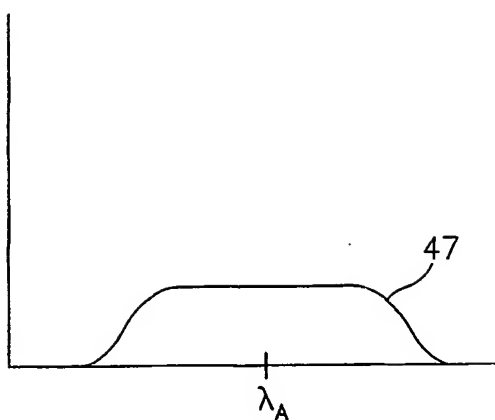


FIG. 8

FIG. 9

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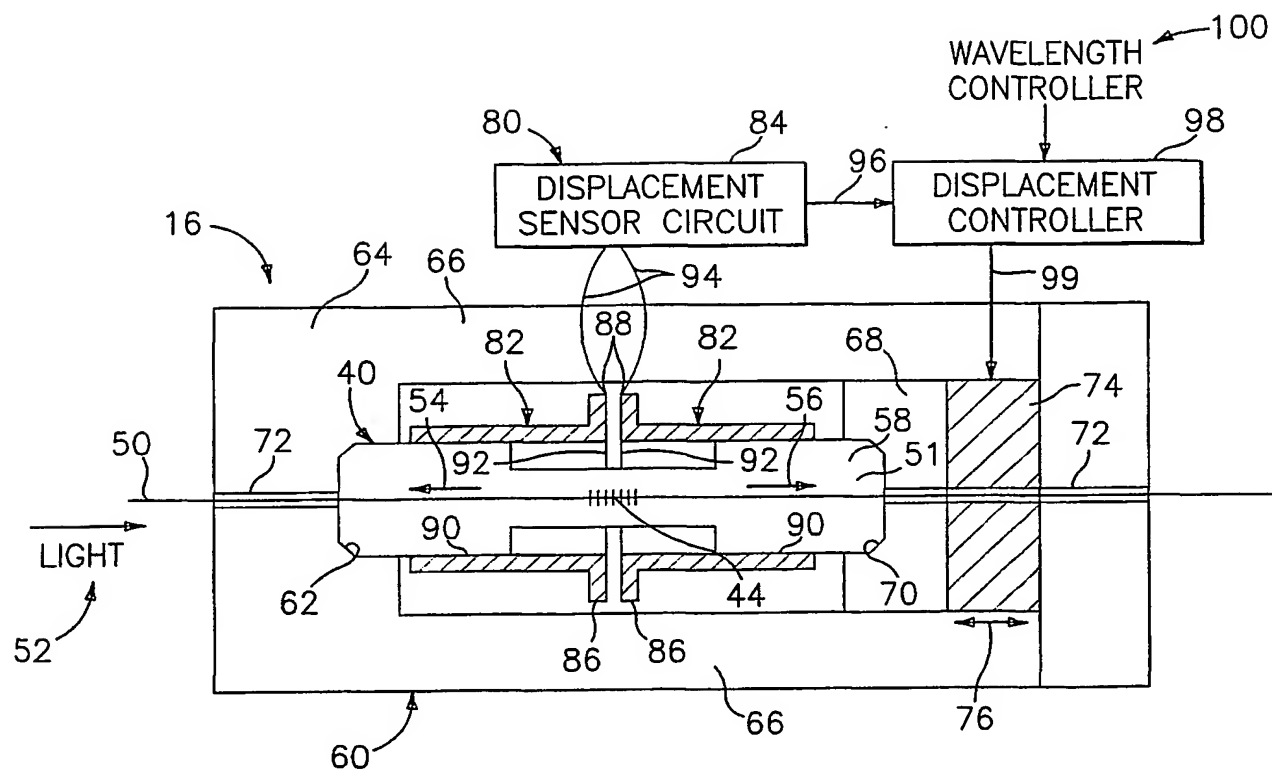


FIG. 10

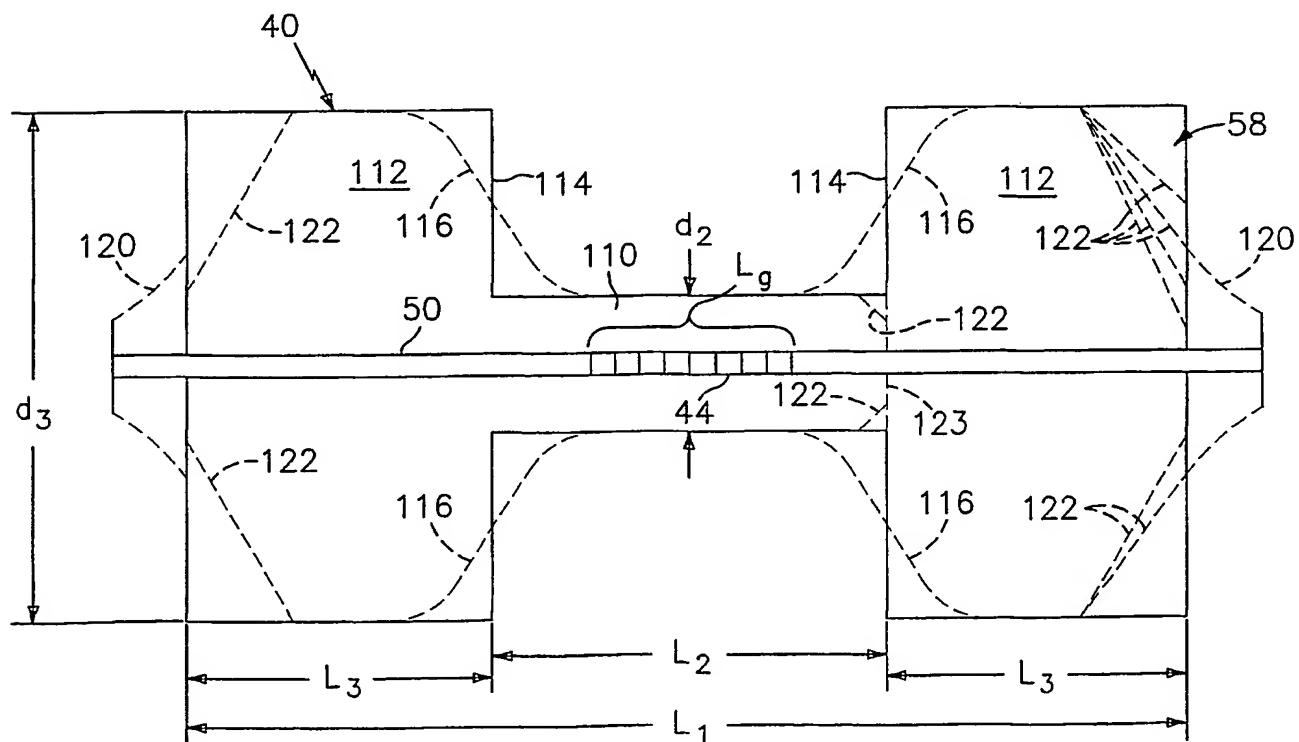


FIG. 11

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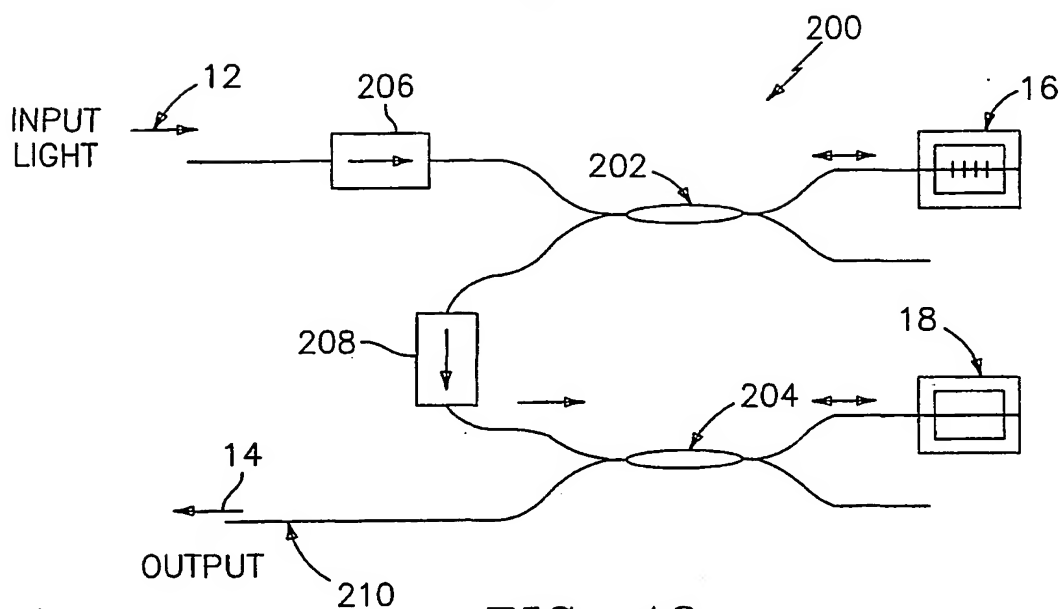


FIG. 12

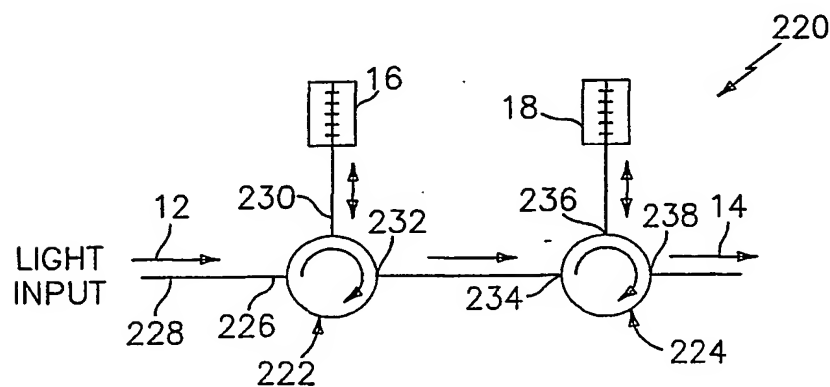


FIG. 13

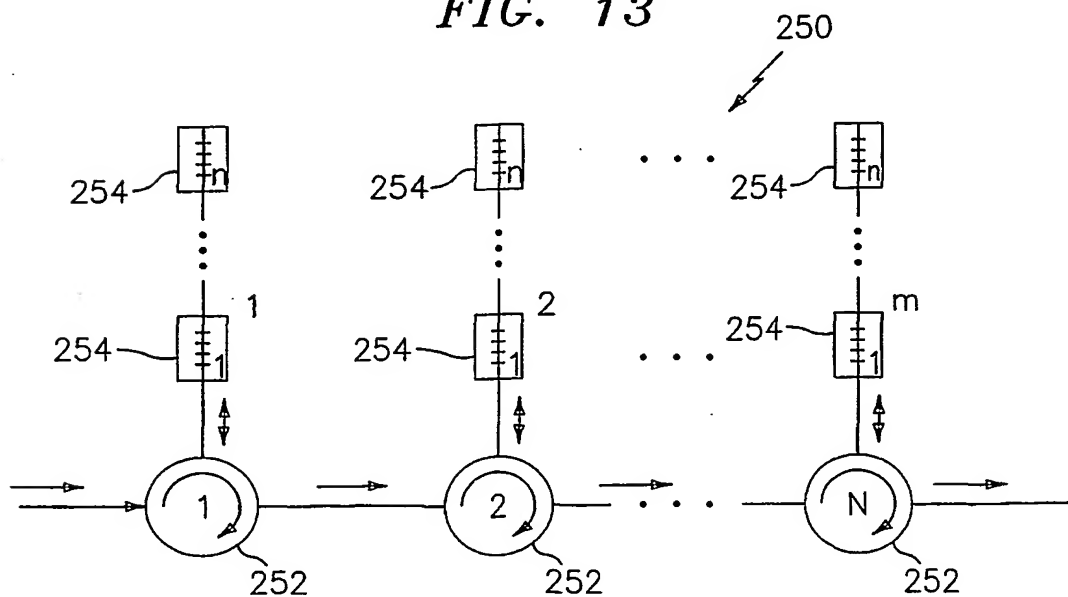


FIG. 14

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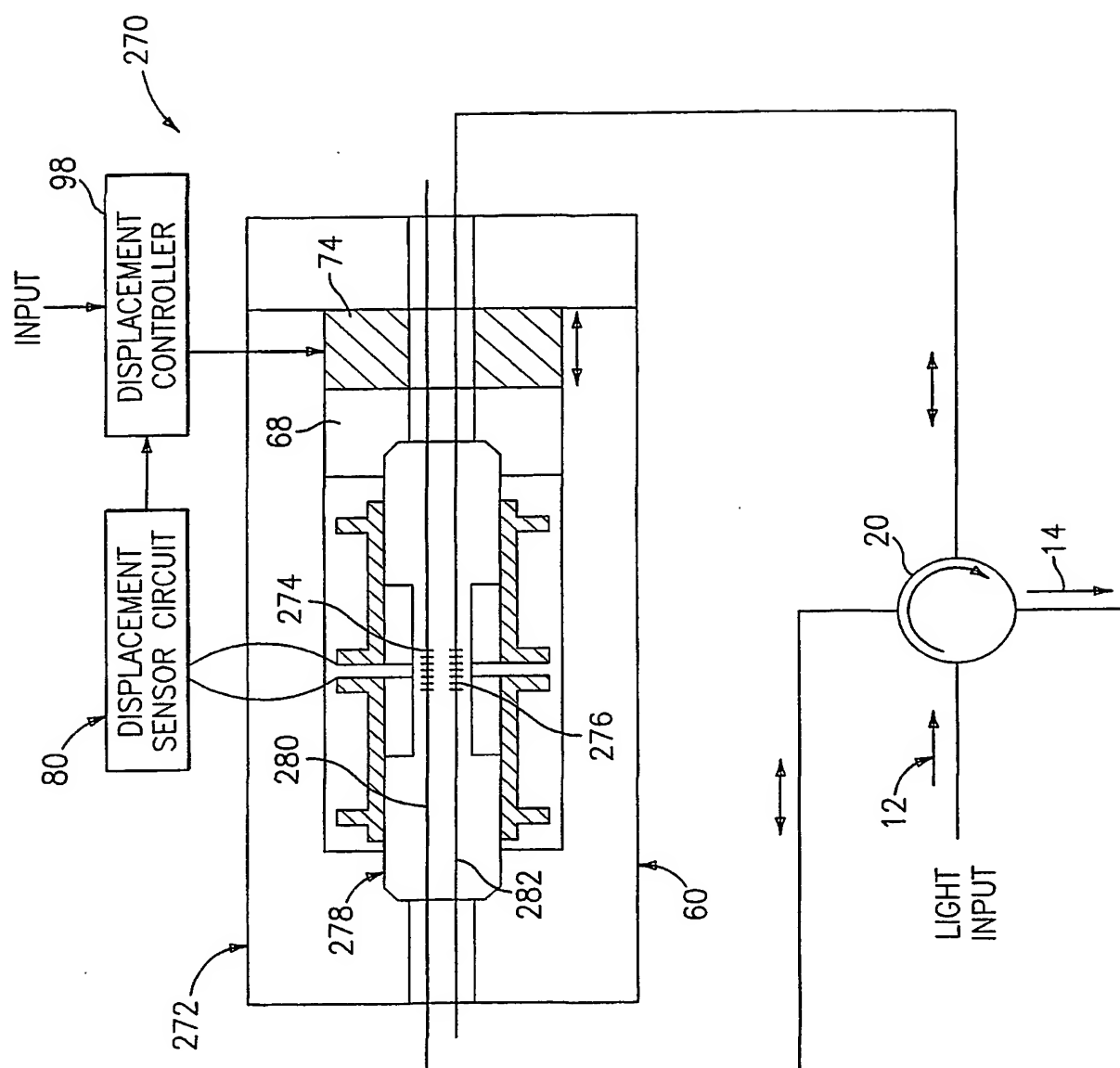


FIG. 15

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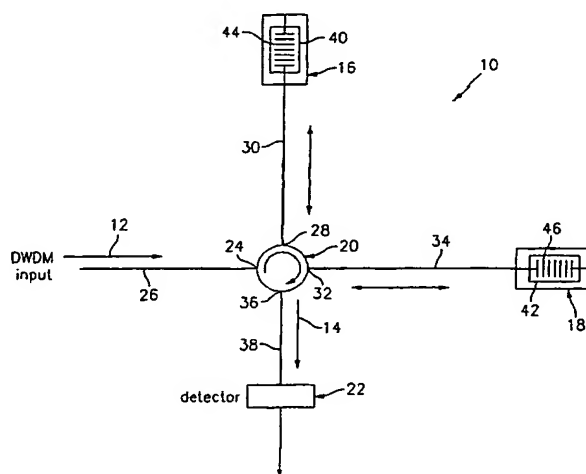
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patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,
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(54) Title: OPTICAL FILTER HAVING A SHAPED FILTER FUNCTION



(57) Abstract: An optical filter, including a pair of Bragg grating units optically coupled to respective ports of a circulator, is provided for filtering a selected wavelength band of light from a DWDM input light. Each grating unit includes a respective tunable optical element, which have a reflective element, such as a Bragg grating. Generally, one grating unit filters a selected wavelength band of light and reflects the selected wavelength band to an output of the optical filter. This double reflection of the selected wavelength band provides an optical filter having an effective filter function that is equal to the product of the individual filter functions of the grating units. To create a desired effective filter function, the gratings may be written to have different filter functions or grating profiles. One or both of the grating units may also be tunable to selectively create, tailor, shape or change the effective filter function of the optical filter in response to a control signal by offsetting the reflection wavelengths of the gratings, having different grating profiles.

WO 02/018985 A3

INTERNATIONAL SEARCH REPORT

Inte Application No

PCT/US 01/25867

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 G02B5/20 G02B6/16 H04J14/02 G02B6/34

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G02B H04J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 841 918 A (LI JINGHUI) 24 November 1998 (1998-11-24) cited in the application	1-9, 11, 12, 15, 18, 19, 22, 28-30, 32-34, 36
Y	the whole document	13, 14, 16, 17, 23-27, 37
A		10, 20, 31, 35
Y	WO 00 37969 A (CIDRA CORP) 29 June 2000 (2000-06-29) abstract page 18, line 9 - line 22 page 19, line 4 - line 19	13, 14, 16, 17, 23-27, 37

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

2 December 2002

Date of mailing of the international search report

11/12/2002

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 25867

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 5841918	A	24-11-1998	CA	2211896 A1	26-02-1998
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